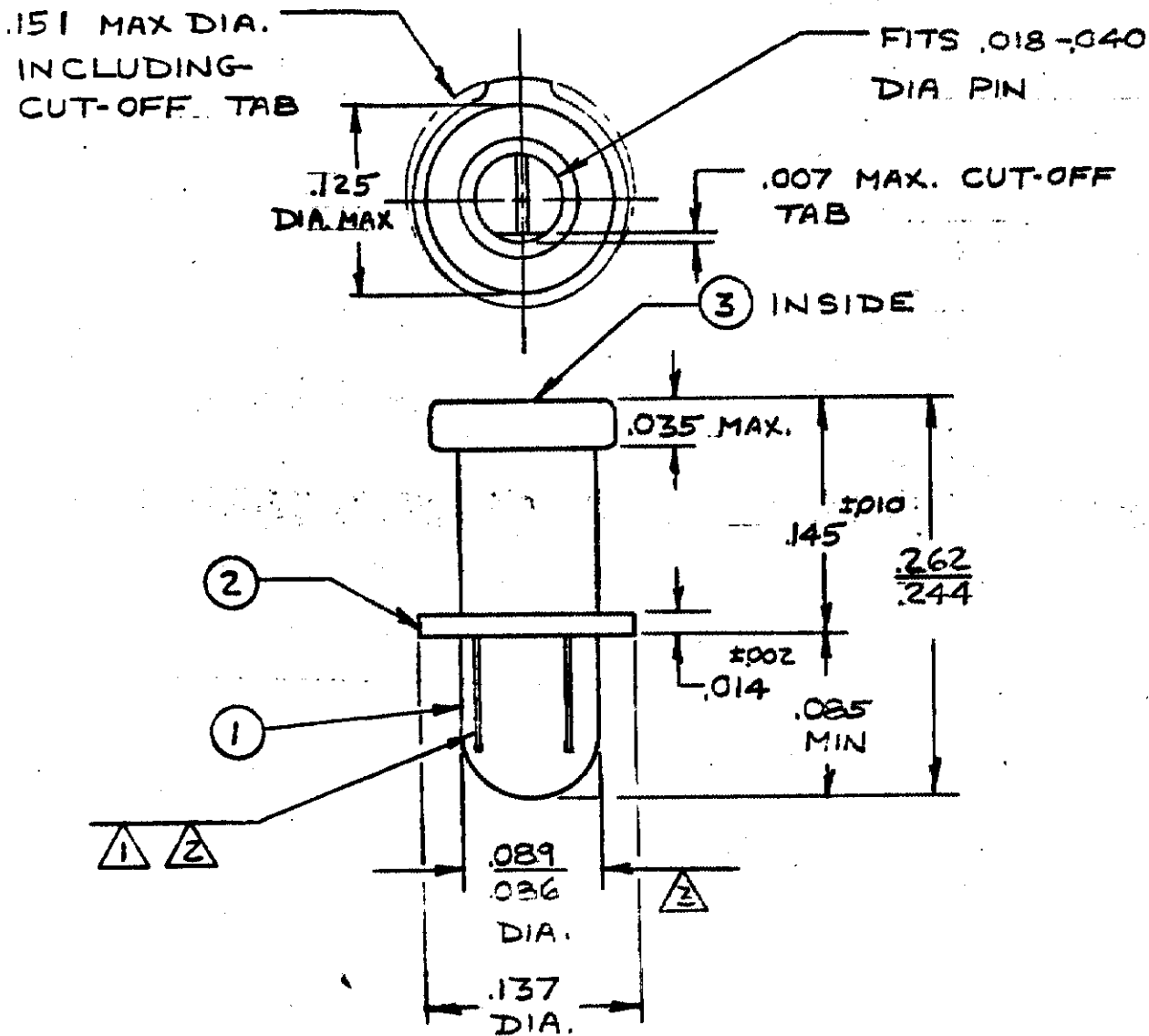


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		REVISIONS				
#	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓			O	REL NEW DWG.	M-4605	1/25/78
✓			A	REVISED	M-5182	3/27/78
✓			B	REVISED	M-5127	7/23/78
✓			C	NOTE 2 REMOVED HOLE DIA. FOR MACH	M-7344	8/15/78
✓			D	REV. PER AG-625		5/13/79
✓			E	REV. PER AG 1047 LOC TO CY		2/28/81
			E	REV PER AG-5173 LOC TO AG		4-11-88



- 1 4 BARE LINES, 90° APART ON BOTTOM OUTSIDE OF CUP.
- 2 MIN DIA ACROSS BARE METAL TO BE .083.
- 3 FITS INTO #43 DR. HOLE FOR HAND INSERTION
- 4 .145 MIN INSERTION DEPTH FOR RELIABLE CONTACT OF COMPONENT LEAD.

5 AFTER SIZING WITH PIN "A", SAME PART MEETS EXTRACTION FORCE WITH PIN "B".

PIN A	MAX EXTRACTION FORCE	PIN B	MIN EXTRACTION FORCE
.032	37	.032	10
.038	37	.032	15
.040	48	.032	20

640593-1	RECEPTACLE	BE CU, TIN PL.	3
	SPACER	BRASS, TIN-LEAD	2
	CUP	COPPER, TIN-LEAD	1
ASBY No.	DESCRIPTION	MATERIAL & FINISH	ITEM NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS .002 ANGLES .014		CONTRACT NO	AMP INCORPORATED Harrisburg, Pa.
MATERIAL		DP	
FINISH		CHK	NAME
SEE TABLE		APPD	RESIDUAL COMPONENT
		DSGN APPD	SIZE
		OTHER APPD	CODE IDENT NO
			DRAWING NO
			00779
			640593
			SCALE
			SHEET